# KKF 3-SL

# **Chamfering Machine for Contours**

This machine is our most powerful edge and contour milling machine and has the largest worktable. Its robust insert milling cutters are ideal for machining larger and heavier workpieces.



## Applications

- Minimum workpiece thickness 2 mm
- Can be used for steel, max. 1,000 N/mm<sup>2</sup>, aluminum, brass, copper, plastic, from soft plastic to acrylic glass, wood and much more
- Chamfering or rounding of external and internal contours





#### Features

- Precise chamfer adjustment by micrometer screw
- Chamfer angle can be changed by using various insert milling cutters
- 😢 Fast and easy tool change
- Speed regulation

**Technical data** 

Guide ball bearing

Dimensions (LxWxH)

Cutter head

Tabletop Weight

Item no.

Motor

Energy Chamfer width

 Hardened machine table with extraction socket

### Options

- Mobile undercarriage with big rubber rollers
- Extraction device
- 🕑 Stop ruler
- Milling cutters with cutting inserts and guide ball bearing from ø 10 mm

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400 V, 50 Hz

min. ø 6 mm

530 × 380 × 400 mm 520 × 330 mm

15° – 90°

66.9 kg

55111

5 mm

1.5 kW | 1,000 – 7,500 rpm

- Reducing collar for 12 mm
  Solid carbide deburring cutter
- 😢 Radius inserts R1,2 R6 mm
- 🕑 Automatic feed

#### **Delivery contents**

- 😢 Allen key 4 mm
- 🕑 Torx key
- Stop ring for the use of insert rings
- ☑ Operating manual



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