

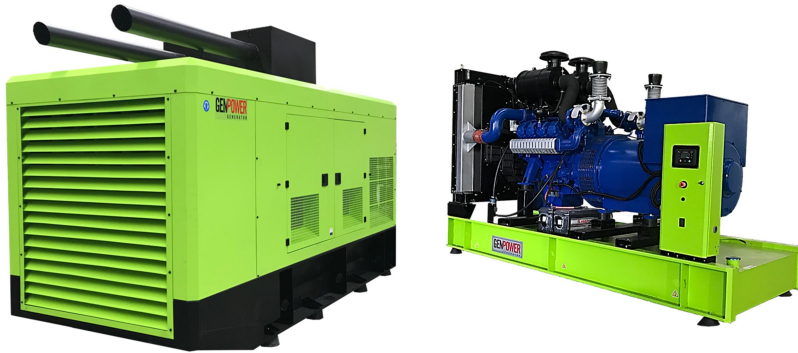
# GNT SERIES

## GNT 725 & 810

# GENPOWER<sup>®</sup>

GENERATOR

231/400V - 50Hz & 277/480V - 60Hz



### Features and Benefits

- Half Century Experience in Generator Manufacturing
- Diesel Engines with Advanced Technology and Quality
- Alternators with Advanced Technology and Quality
- Control Panel Suitable for Flexible Application
- High Quality and Reliable Technology
- Patented Compact Designed and Soundproof Canopy
- Suitable for Heavy-Duty
- Durability
- Wide Range of Affordable Spare Parts
- Low Noise Level
- Low Exhaust Emission
- Low Operating Cost
- Low Fuel Consumption
- Low Oil Consumption
- Tropical 50°C Radiator
- Fuel Filter with Water and Particle Separator
- First Class Product Support
- Global Technical Service and Maintenance Support

### Generator General Information

Generator	Frequency	Voltage	Power Factor	Speed	Diesel Engine			Alternator			Type of	Generator Output		
Model	Hz	V	CosQ	rpm	Brand	Model	Series	Brand	Model	Series	Operation	kVA	kW	A
<b>GNT 725</b>	<b>50</b>	231/400	0,8	1500	I N T E R	E896TDI	PII	G E N P O W E R	G N P	355M1	Stand By	725,0	580,0	1.047,7
											Continuous	461,4	369,1	666,7
<b>GNT 810</b>	<b>60</b>	277/480	0,8	1800						355S1	Stand By	810,0	648,0	1.170,5
											Prime	736,4	589,1	1.064,1
											Continuous	515,5	412,4	744,9

### INTER Diesel Engine Technical Parameters and Matching Parameters

#### Diesel Engine Main Technical Parameters

##### General

Number of Cylinders		8
Configuration		V - Type
Aspiration		Turbocharged & Intercooled
Combustion System		Direct Injection
Compression Ratio		15,5:1
Bore	mm	128
Stroke	mm	155
Displacement	L	15,948
Governing Type		Electronic
Governing Class		G3
Rotation		Counterclockwise
Firing Order		1-5-7-2-6-3-4-8
Emission		Tier II

##### Moments of Rotation Inertia

Engine	kg • m <sup>2</sup>	4,54
Flywheel	kg • m <sup>2</sup>	2,1

##### Performance Rating

Speed Droop	%	≤0,5
Steady State Speed Band	%	≤0,5

##### Test Conditions

Ambient Temperature	%	25
Atmospheric Pressure	kPa	100
Relative Humidity	RH (%)	30
Max. Operating Intake Resistance	kPa	<5
Exhaust Backpressure Limit	kPa	<10
Fuel Temperature (Fuel Inlet Pump)	°C	38 ± 2

##### Filters

Air Filter		Dry Type, Replaceable
Fuel Filter		With Water Separator
Oil Filter		Element Type, Particulate Trap

##### Flywheel Housing and Flex Coupling

Flywheel Housing	SAE (J620)	1
Flex Coupling Disc	Inch (")	14

##### Overall Dimensions

Length *	mm	1745
Width	mm	1380
Height	mm	1400
Dry Weight	Kg	1400

\* From front end of radiator to rear end of air filter

##### Cooling System

Radiator Type	50°C	Tropical
Total Coolant Capacity	L	80
Max. Perm. Coolant Outlet Temperature	°C	105
Max. Perm. Flow Resis. (Cool. System And Piping)	bar	0,5
Max. Temperature of Coolant Warning	°C	95
Max. Temperature of Coolant Shutdown	°C	98
Thermostat Operation Temperature - Initial Open	°C	68
Thermostat Operation Temperature - Full Open	°C	71
Delivery of Coolant Pump	m <sup>3</sup> / h	5,60
Min. Pressure Before Coolant Pump	bar	0,5
Radiator Face Area	m <sup>2</sup>	1,39
Rows	Row	5
Matrix Density	Per / Inch	15,5
Material		Aluminum
Width of Matrix	mm	1162
Height of Matrix	mm	1196
Pressure Cap Setting	kPa	70
Estimated Cooling Air Flow Reserve	kPa	0,15
Engine Pre Heater Tube (with Circulation Pump)	W	3000

##### Lubrication System

Total System	L	28
Minimum Oil Level	L	19
Nominal Motor Operating Temperature	°C	40
Lubricating Oil Pressure (Rated Speed)	bar	5
Relief Valve Opens	kPa	200
Oil / Fuel Consumption Ratio	%	≤0,5
Normal Oil Temperature	°C	110

##### Electrical System

Voltage	V	24
Starter	kW	7
Alternator Output Amperes	A	45
Alternator Output Voltage	V	28
Batteries Capacity	Ah	2X135

##### Fan

Diameter	mm	900
Drive Ratio		1,15:1
Number of Blades		7
Material		Plastic
Type		Blowing

### Diesel Engine Matching Parameters

#### 50 Hz @ 1500 r/min

		Stand By	Prime
Gross Engine Power	kW	634,0	578,0
Net Engine Power	kW	611,0	555,0
Fan Power Consumption (Belt Pulley Driven)	kW	22,0	22,0
Other Power Loss	kW	1,5	1,0
Mean Effective Pressure	MPa	3,18	2,90
Intake Air Flow	m <sup>3</sup> / min	53,85	51,28
Exhaust Temperature Limit	°C	600	600
Exhaust Flow	m <sup>3</sup> / min	133,27	126,92
Boost Pressure Ratio		3,40	3,20
Mean Piston Speed	m / s	7,8	7,8
Cooling Fan Air Flow	m <sup>3</sup> / min	810,0	810,0
Typical Generator Output Power	kVA	725	659

#### Heat Rejection

Energy in Fuel (Heat of Combustion)	kW	1585,0	1445,0
Gross Heat to Power	kW	634,0	578,0
Energy to Coolant and Lubricating Oil	kW	269,0	245,7
Heat Dissipation Capacity*	kW	111,0	101,0
Energy to Exhaust	kW	460,0	419,0
Heat to Radiation	kW	48,0	43,0

\*Intake Intercooled System

#### 60 Hz @ 1800 r/min

		Stand By	Prime
Gross Engine Power	kW	710,0	646,0
Net Engine Power	kW	681,9	618,5
Fan Power Consumption (Belt Pulley Driven)	kW	26,4	26,4
Other Power Loss	kW	1,7	1,1
Mean Effective Pressure	MPa	2,97	2,70
Intake Air Flow	m <sup>3</sup> / min	60,32	57,27
Exhaust Temperature Limit	°C	650	650
Exhaust Flow	m <sup>3</sup> / min	149,25	141,75
Boost Pressure Ratio		3,80	3,60
Mean Piston Speed	m / s	9,3	9,3
Cooling Fan Air Flow	m <sup>3</sup> / min	907,0	907,0
Typical Generator Output Power	kVA	812	736

#### Heat Rejection

Energy in Fuel (Heat of Combustion)	kW	1701,0	1521,0
Gross Heat to Power	kW	710,0	620,0
Energy to Coolant and Lubricating Oil	kW	302,0	274,0
Heat Dissipation Capacity*	kW	124,0	113,0
Energy to Exhaust	kW	515,0	468,0
Heat to Radiation	kW	50,0	46,0

\*Intake Intercooled System

## GENPOWER Alternator Technical Parameters and Specifications

### Alternator Technical Parameters

Insulation Class		H	Field Control System		Self Excited
Winding Pitch		2/3 - (N° 6)	A.V.R. Model	Standard	SX440
Wires		12	Voltage Regulation	%	± 1
Protection		IP 23	Sustained Short-Circuit Current	10 sec	300% (3 IN)
Altitude	m	1000	Total Harmonic (*) TGH / THC	%	< 4
Overspeed	rpm	2250	Wave Form :NEMA = TIF - (*)		< 50
Air Flow	m <sup>3</sup> /sec	1,035	Wave Form :I.E.C. = THF - (*)	%	< 2
Bearing Drive	N/A	-	Bearing Non - Drive	Bearing	6314-2RZ
Rotor Winding	100%	Copper	Stator Winding	100%	Copper

(\*) Total harmonic content line to line, at no load or full rated linear and balanced load

Genpower synchron alternators are produced according to TSE 60034-1; IEC 60034-22; GB755; BS4999-5000; NEMA MG 1.22 standards

### Alternator Specifications

#### 50 Hz - 231/400V - Cos Q 0,8 - 1500 rpm

Standard Using Alternator		Optional Using Alternator								
Brand/Model	Genpower	355M1		Leroy Somer	TAL047F	Stamford	SSL1D-F			
Duty		Continuous					Stand By			
Ambient	C°	40°C					27°C			
Class/Temp. Rise	C°	H / 125° K					H / 163° K			
Series Star (V)	V	380/220	400/231	415/240	1 Phase	380/220	400/231	415/240	1 Phase	
Parallel Star (V)	V	190/110	200/115	208/120	220	190/110	200/115	208/120	220	
Series Delta (V)	V	220	230	240	230	220	230	240	230	
Output Power	kVA	659,0	659,0	684,0	-	725,0	725,0	752,0	-	
Output Power	kW	527,2	527,2	547,2	-	580,0	580,0	601,6	-	

#### 60 Hz - 277/480V - Cos Q 0,8 - 1800 rpm

Standard Using Alternator		Optional Using Alternator								
Brand/Model	Genpower	355S1		Leroy Somer	TAL047E	Stamford	HC5E			
Duty		Continuous					Stand By			
Ambient	C°	40°C					27°C			
Class/Temp. Rise	C°	H / 125° K					H / 163° K			
Series Star (V)	V	416/240	440/254	480/277	1 Phase	416/240	440/254	480/277	1 Phase	
Parallel Star (V)	V	208/120	220/127	240/138	-	208/120	220/127	240/138	-	
Series Delta (V)	V	240	254	277	240	240	254	277	240	
Output Power	kVA	661,0	696,0	733,0	-	727,0	766,0	806,0	-	
Output Power	kW	528,8	556,8	586,4	-	581,6	612,8	644,8	-	

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### Control Panel Specifications

Powder Painted Steel Panel with Lockable Door	Battery Charger	Control Relays	System Protection MCBs
ATS (Automatic Transfer Panel) - Optional	Emergency Stop Button	Terminal Blocks	Circuit Breaker - Optional
Control Module	Backlit, 128x64 Pixels	Load Output Terminal	LCD Screen

### Control Module Technical Parameters

Brand	GENPOWER	Model	Trans-MIDIAMF.232.GP
Dimensions	120mm x 94mm	Protection Class	IP65 From the Front
Weight	260 gr.	Environmental Conditions	2000 Meters Above Sea Level
Ambient Humidity	90% max.	Ambient Temperature	-20 ° C to + 70 ° C
DC Battery Supply Voltage	8 - 32 V	Battery Voltage Measurement	8 - 32 V
Network Frequency	5 - 99.9 Hz	Mains Voltage Measurement	3 - 300 V Phase-Neutral, 5 - 99.9 Hz
Generator Voltage Measurement	3 - 300 V	Generator Frequency	5 - 99.9 Hz
Current Transformer Secondary	5A	Working Period	Continuous
Charge Alternator Voltage Measurement	8 - 32 V	Charge Alternator Excitation	210mA & 12V, 105mA & 24V Nominal 2.5W
Communication Interface	RS-232	Analog Sender Measurement	0 - 1300ohm
Generator Contactor Relay Output	5A & 250V	Mains Contactor Relay Output	5A & 250V
Solenoid Transistor Outputs	1A with DC Supply	Start Transistor Outputs	1A with DC Supply
Configurable-3 Transistor Outputs	1A with DC Supply	Configurable-4 Transistor Outputs	1A with DC Supply

### Control Module Functions

Mains Voltage Level Control	Generator Voltage Level Control	3 phase Generator Protections	3 phase AMF Function	Alarm Horn
Network Frequency Level Control	Generator Frequency Level Control	- High / Low Voltage	- High / Low Frequency	Heater Tube Thermostat Control
Engine Operating Option Control	Generator Current Level Control	- High / Low Frequency	- High / Low Voltage	Modbus and SNMP
Engine Stop Option Control	Generator Power Level Control	- Current / Voltage Asymmetry	- High / Low Water Temperature	Working Hour
Engine Speed (RPM) Level Control	Generator Work Schedule and Timing Control	- Overcurrent / Overload	- High / Low Load	Ground Leakage
Battery Voltage Options Control	Oil Pressure Controllers Control	Overheat Control	Mains, Generator ATS control	Analog Modem
Check Engine Maintenance Times	Configurable Analog Inputs and Outputs	1 Phase or 3 Phase, Phase Selection	Network, Voltage, Frequency Display	Ethernet, USB, RS232, RS485
Communication Interfaces GPRS, GSM	Keeping Error Records of Past Events	Parameter Setting via Control Module	Parameter Setting via Computer	Selectable Protection Alarm / Shutdown
Engine Speed	Configurable Programmable Digital Inputs and Outputs	Water Temperature	Hours of Operation	Battery Voltage
Voltage	Current and Frequency	Phase Sequence	Earting	Oil Pressure

### Control Module Alerts

Emergency Stop Malfunction	Low Generator Voltage	Low Water Temperature	Charge Alternator Error	High Oil Temperature (Optional)
High Generator Voltage	High Generator Frequency	Heat Sensor Broken	Unbalanced Load	Low Fuel Level (Optional)
Low Generator Frequency	Phase Sequence Error	Reverse Power	Maintenance Time Alarm	High Battery Voltage
Low Load	Overload	Start Error	Low Speed	Low Battery Voltage
Over Current	Low Water Level (Optional)	Stop Error	High Speed	High Water Temperature
Unbalanced Current	Low Oil Pressure	Magnetic Pickup Error	Broken Oil Sensor Cable	Electronic Canbus Errors (ECU)

### Sound Proof Canopy and Base Frame (Chassis) Specifications

Special, Registered GENPOWER Design and Color	Robotic Painting with Electrostatic Powder Paint	Temperature Tests	Fuel Inlet and Return Records	Lifting and Carrying Equipments
A1 Quality DKP / HRU /Galvanized Steel	Drying and Stabilizing on 200°C Ovens	Rustproof Accessories	Impermeability Test for Fuel Tank	Internal Exhaust Mufflers (Silencers)
Sensitive Twist on Automatic Press Brake	1500 Hour Salt Test	Cable Exit Connectors and Glands	Vacuumed Rubber Mounted	External Exhaust Mufflers (Silencers)
Delicate Cut on Automatic Punch and Laser Bench	Glasswool Isolation, A1 Class Material -50/+500°C	Emergency Stop Button	High Quality Weatherstrips	Radiator Water Filling Cap
Sensitive Welding on Robotic Welding Bench	Special Covering Over Glass Wool	Fuel Level Gauge	High Quality Shock Absorbers	Daily Fuel Tank
Chemical Cleaning Nano Technology Before Painting	Best Sound Level (in dBA)	Fuel Drain Cap	Fuel Filling Cap (with ventilation)	External Fuel Tank

### Special Products / Non - Standardized

Synchronised Systems	Generators - with Trailer	DC Generators	High Frequency Generators	Marine Generators
Scada Systems	Medium Voltage - MV	High Voltage - HV	Variable Speed Generators	Dual Generators
Mobile Systems	IP44-IP54 Class Generators	Power Plants	Super Silent Canopy	Automatic Voltage Stabilizers
Light Towers	Welding Machines	Trigeneration Systems	Cogeneration Systems	Electrical and Diesel Forklift
Ground Power Unit Generators	Natural Gas Generator	Biogas Generator	LPG Generator	HFO Generator

### Quality Documents & Certificates

Trademark Registration Certificate	Industrial Registry Certificate	TSE 8528 - 4 Certificate	TS EN ISO 2409 Certificate	EN ISO 8528-13,2016 Certificate
Capacity Report (32400 Units / Year)	Certificate of Manufacturing Competence	TSE 8528 - 5 Certificate	TS EN ISO 4628-3 Certificate	EN ISO 12100:2010 Certificate
Made in Turkey Certificate- For Generator/1-5000 kVA	TSE- Service Adequacy Certificate	TSE 8528 - 8 Certificate	TS EN ISO 4628-4 Certificate	EN ISO 13857:2008 Certificate
Made in Turkey Certificate-For Alternator/1-5000kVA	ISO 9001 - 2015 Certificate	AB-0547-T Certificate	TS EN ISO 4628-5 Certificate	EN ISO 14120:2015 Certificate
Made in Turkey Certificate- For Engine/1-5000 kW	ISO 14001 - 2015 Certificate	EAC - GOST Certificate/ Diesel Generator	TS EN ISO 4628-8 Certificate	EN 349:1993+A1:2008 Certificate
Certificate of Competency for After Sales Services	OHSAS 18001 - 2007 Certificate	EAC - GOST Certificate/ Gasoline Generator	TS EN ISO 9227 Certificate	EN 60204-1,2018 Certificate
2014/30/EU Electromagnetic Compatibility Directive	2006/42/EC Machinery Directive	CE Certificate - EN ISO 17050-1,2004	TS 9620 EN ISO 4628-2 Certificate	EN 61000-6-2,2019 Certificate
CE Certificate - 2000/14/AT - 2000/14 EC (CE 2195)	Coatchem- Türkak 1500 Hours Corrosion Durability Test Certificate		TS EN 60034 - 1 Certificate	EN 61000-6-4,2007/A1:2011 Certificate

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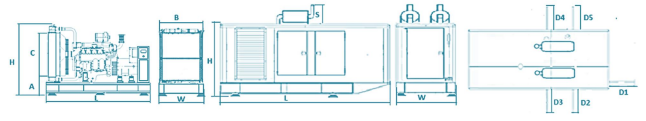
231/400V - 50Hz & 277/480V - 60Hz

### Generator Dimensions

Values		Open Type Generator	Canopy Type Generator
Width	mm	1400	1646
Length	mm	3311	4632
Height	mm	1980	2641
Weight (Net)	Kg	3386	4240
Fuel Tank Capacity	L	1066	400

### Generator Technical Drawings

SYMBOL	OPEN	CANOPY
L	3311	4632
W	1400	1646
H	1980	2600
S		641
A	500	
B	1200	
C	1200	
DR		300
DR		800
DR		800
DR		800



### Diesel Engine and Genset Rating Classifications

The below ratings represent the engine performance capabilities to conditions specified in TS ISO 8528/1, 8528-4, 8528-5, 8528-8, BS5000, ISO 3046/1:1986, NEMA MG-1.22.1, BS 5514/1.

#### STAND BY POWER RATING (ESP):

ESP is applicable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. Under no condition is an engine allowed to operate in parallel with the public utility at the Stand By Power rating. This rating should be applied where reliable utility power is available. A Stand By rated engine should be sized for a maximum of an 70% average load factor and 200 hours of operation per year. This includes less than 25 hours per year at the Stand By Power rating. Stand By ratings should never be applied except in true emergency power outages. Negotiated power outages contracted with a utility company are not considered an emergency.

#### PRIME POWER RATING (PRP):

Applicable for supplying electric power in lieu of commercially purchased power. Prime Power applications must be in the form of one of the following two categories:

##### UNLIMITED TIME RUNNING PRIME POWER (ULTP):

PRP (Prime Power) is available for an unlimited number of hours per year in a variable load application. Variable load should not exceed a 70% average of the Prime Power rating during any operating period of 250 hours. The total operating time at 100% Prime Power shall not exceed 500 hours per year. A 10% overload capability is available for a period of 1 hour within a 12-hour period of operation. Total operating time at the 10% overload power shall not exceed 25 hours per year.

##### LIMITED TIME RUNNING PRIME POWER (LTP):

LTP (Limited Time Prime Power) is available for a limited number of hours in a nonvariable load application. It is intended for use in situations where power outages are contracted, such as in utility power curtailment. Engines may be operated in parallel to the public utility up to 750 hours per year at power levels never to exceed the Prime Power rating. The customer should be aware, however, that the life of any engine will be reduced by this constant high load operation. Any operation exceeding 750 hours per year at the Prime Power rating should use the Continuous Power rating.

##### CONTINUOUS POWER RATING (COP):

COP is the power that the engine can continue to use under the prescribed speed and the specified environment condition in the normal maintenance period stipulated in the manufacturing plant. And Continuous Power is applicable for supplying utility power at a constant 100% load for an unlimited number of hours per year. No overload capability is available for this rating.

### PAY ATTENTION TO THE POINTS BELOW IN PICKING AND USING THE GENERATOR

- \* Generators can work on Continuous Power at 70% of Prime power value if only all maintenances are done on time with original spare parts and high quality oils that manufacturer advice.
- \* Generators should not operate below 50% of Prime Power value. In such a case, the engine will burn excessive oil and eventually have irreparable damage.
- \* If your need is 1000 kVA or above, you should prefer Synchronous Systems with 2-3 generators with failure back up and simultaneous aging.
- \* These points will provide advantage for you with purchasing and operating the generator.

### INTER Diesel Engine Power Ratings – Fuel Consumption – Oil Recommendation and Oil Grades

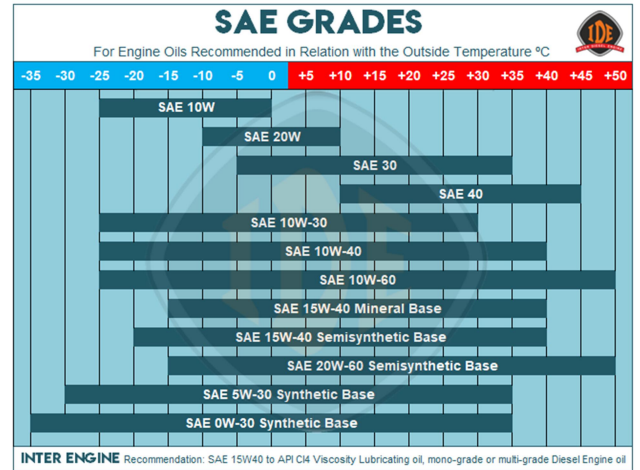
INTER Diesel Engine Power Ratings							
Engine Model	E896TDI	Engine Family	ID25	Engine Series	PII		
Speed rpm	Type of Operation	Typical Generator Output (Net)		Engine Power			
		kVA	kWe	Gross		Net	
1500	Stand By (Maximum)	725,0	580,0	634,0	Hp	kWm	Hp
	Prime	658,0	527,0	578,0	775,8	555,0	745,0
1800	Stand By (Maximum)	812,0	650,0	710,0	953,0	684,0	918,1
	Prime	736,0	589,0	646,0	867,1	620,0	832,2

Generator powers are typical and are based on an average alternator efficiency and a power factor (Cos.  $\phi$ ) of 0.8

Fuel Consumption				
Percent of Prime power	1500 rpm		1800 rpm	
	g/kWh	l/hr	g/kWh	l/hr
110%	200	144,5	200,0	161,9
100%	196	128,7	196,0	143,9
75%	196	96,6	196,0	107,9
50%	207	68,0	207,0	76,0

Note: The density of diesel is 0.835 kg/L.

Fuel specification: BS 2869: Part 2 1998 Class A2 or (DIN EN 590) ASTM D975 D2 Diesel. The fuel must be clean and without water



### Why You Should Buy GENPOWER?

#### Only because it is the biggest generator factory in the World? NO!

- \* It is one of the most trustworthy and distinguished generator manufacturers in the world with its almost half century experience in the field.
- \* It has interiorized the strategy of **unconditional customer satisfaction** and has been working with this work ethic together with its whole crew.
- \* Customers and end users get their moneys' worth and more with every penny.
- \* It has become a big family with customers and users who receive durable, long-lasting and high quality products.
- \* It has been appreciated many times by customers and suppliers about the investments that have been made for quality enhancement.
- \* Both its suppliers and customers always know GENPOWER is and will always be there for them. GENPOWER on their side in bad and good days.
- \* In order not to harm brand reputation and recognition, each day, they work harder than the day before.
- \* It continues its business only with the suppliers, customers, dealers and technical services that also embrace the same mind set and work ethics.
- \* It proves its loyalty for quality and customer satisfaction with its mottoes "Your power is the core of our business" and "nothing will be left unfinished"
- \* The specifications and/or modifications you can receive with extra costs by other manufacturers are included in standard production in GENPOWER
- \* When you purchase GENPOWER products, you are not a customer or a buyer but GENPOWER perceives and accepts you as a valuable member of its continuously growing family.

### These are why you should buy from GENPOWER...



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